



Dart Aerospace Ltd.
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D4039-1
Job Sheet 187151



Part No: D4039-1

Job Qty: 2 ea

Part Name: Fwd Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D Ipp Rev:A New Issue 09-12-15 JLM Verified By:EC IPP REV B:AS PER ECN 10-563 10-09-28
JLM VERIFIED BY:DD IPP REV. C AS PER ECN 18-592 18/05/07 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	12/14/18	12/14/18	0.00	0.00	Waterjet - Flow		DAS 18/12/17
110	CNC Vertical Machining	2 pcs	12/14/18	12/14/18	0.00	0.00	HAAS1-4		52 19/01/16
120	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC2 Machining-2		9-89 19/01/10
130	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC8 Machining-2		9-89 19/01/14
140	HandFinish	2 pcs	12/14/18	12/14/18	0.00	0.00	HandFinish1		DAS 19/01/14
150	Powdercoat	2 pcs	12/14/18	12/14/18	0.00	0.00	Powdercoat1		BL 19-01-2019
160	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC3		JAN 15 2019 68
170	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2	51477 JAN 14 2019	9-89
180	QC21-SA	2 Ea	12/14/18	12/14/18	0.00	0.00	QC21		DAS 21 9-89 JAN 16 2019

Part Op 100 - Cut blank as per file D4039-1_BLANK

Descriptions: 110 - Program Batch No. S.C. Double check by: MACHINE AS PER FOLIO FA881 AND DWG D4039
FOLIO REV: D DWG REV: D DEBURR

150 - Mask holes per dwg. (Note:11)

M128997 START: 9:20 ON T: 320° FINISH: 9:50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X16.000	6061-T6 Bar 1.00 X 16.00	6 ft (3 ea)	100-Waterjet - Flow - 1	5136486

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6B1.000X16.000	6	0	0

Part Specifications

Specifications could not be found.

Plex 11/28/18 9:59 AM Dart.lajeunesse.marie

5137066 5010929

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

DART AEROSPACE LTD	Work Order:	187151
Description: Fwd Bracket	Part Number:	D4039-1
Inspection Dwg: D4039 Rev: C D		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	52 9-89	Checked by:	<i>[Signature]</i>	QC Inspector:	
Date:	19/04/10	Date:	19/04/14	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.06.21	Dwg Rev updated	KJ	
C	17.01.31	Dimensions updated per Dwg Rev C	KJ	
D	18.08.01	Dimensions updated per Dwg Rev C	KJ	



Container No: S137869



Part: D4039-1

Job No: 187151

Serial No/Batch: S137869

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/17/18